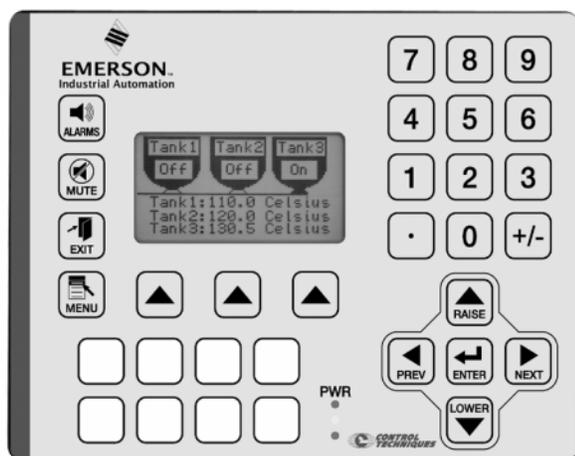


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## MODEL 303L - GRAPHIC LCD OPERATOR INTERFACE TERMINAL



- CONFIGURED USING CTVUE SOFTWARE
- RS-422/485 COMMUNICATIONS PORT
- USB PORT TO DOWNLOAD THE UNIT'S CONFIGURATION FROM A PC OR FOR DATA TRANSFERS TO A PC
- UNIT'S CONFIGURATION IS STORED IN NON-VOLATILE MEMORY (4 MBYTE FLASH)
- 3.2-INCH 128X64 PIXEL LCD WITH YELLOW LED BACKLIGHT, ABLE TO SUPPORT TEXT AND SIMPLE GRAPHICS
- 32 BUTTON KEYPAD WITH USER IDENTIFIABLE KEYS, NAVIGATIONAL KEYS, NUMERIC KEYS, KEYS FOR ON-SCREEN MENUS, AND OTHER VARIOUS KEYS.
- THREE FRONT PANEL LEDS
- POWER UNIT FROM 24 VDC  $\pm$ 20% SUPPLY



FOR USE IN HAZARDOUS LOCATIONS:  
 Class I, Division 2, Groups A, B, C, and D  
 Class II, Division 2, Groups F and G  
 Class III, Division 2



Red Lion Controls Part Number G303L00U, File # E211967

### GENERAL DESCRIPTION

The CTVUE-303L Operator Interface Terminal offers a 3" monochrome display at an affordable price.

The 303 offers a single RS422/485 port for communications to drives or PLCs. In addition, the unit features a USB port for fast downloads of configuration files.

The unit uses a Liquid Crystal Display (LCD) module, which is easily readable in any application. Users can enter data through the front panel 32-button keypad that has user identifiable keys.

### CONTENTS OF PACKAGE

- 303L Operator Interface.
- Panel gasket.
- Two user legendable key sheets.
- Template for panel cutout.
- Hardware packet for mounting unit into panel.
- Terminal Block for connecting power.

### SAFETY SUMMARY

All safety related regulations, local codes and instructions that appear in the manual or on equipment must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

Do not use the controller to directly command motors, valves, or other actuators not equipped with safeguards. To do so can be potentially harmful to persons or equipment in the event of a fault to the controller.



WARNING - EXPLOSION HAZARD - SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2/CLASS II, DIVISION 2/CLASS III, DIVISION 2



CAUTION: Risk of Danger.  
 Read complete instructions prior to installation and operation of the unit.

### ORDERING INFORMATION

DESCRIPTION	PART NUMBER
Operator Interface for indoor applications only, textured finish with embossed keys	CTVUE-303L
CTVUE Programming Software CD	CTVUE-CONFIG-CD
RS-232 Programming Cable	CTVUE-PROG
USB Cable	CTVUE-USB

# SPECIFICATIONS

## 1. POWER REQUIREMENTS:

+24 VDC  $\pm 20\%$  @ 9.5 W maximum. Must use Class 2 or SELV rated power supply.

Power connection via removable three position terminal block.

Notes:

1. The front panel PWR LED indicates power.
2. The 303's circuit common is not connected to the enclosure of the unit. See "Connecting to Earth Ground" in the section "Installing and Powering the 303".

## 2. BATTERY: Lithium coin cell. Typical lifetime of 10 years.

3. **DISPLAY:** 3.2" 128 x 64 pixel FSTN LCD with yellow LED backlight for characters and simple graphics applications.

4. **32-KEY KEYPAD:** 8 user legendable keys, 5 navigational keys, 10+2 numeric keys, 4 dedicated keys, and 3 soft keys for on-screen menus.

## 5. MEMORY:

**On Board User Memory:** 4 Mbyte of onboard non-volatile Flash memory.

## 6. COMMUNICATIONS:

**USB Port:** Adheres to USB specification 1.1. Device only using Type B connection.



WARNING - DO NOT CONNECT OR DISCONNECT CABLES WHILE POWER IS APPLIED UNLESS AREA IS KNOWN TO BE NON-HAZARDOUS. USB PORT IS FOR SYSTEM SET-UP AND DIAGNOSTICS AND IS NOT INTENDED FOR PERMANENT CONNECTION.

**Serial Port:** Format and Baud Rates are programmable up to 115,200 baud.

COMMS Port: RS422/485 port via RJ45.

DH485 TXEN: Transmit enable; open collector,  $V_{OH} = 15$  VDC,  $V_{OL} = 0.5$  V @ 25 mA max.

Note: For additional information on the communications or signal common and connections to earth ground please see "Connecting to Earth Ground" in the section "Installing and Powering the 303".

## 7. ENVIRONMENTAL CONDITIONS:

**Operating Temperature Range:** 0 to 50°C

**Storage Temperature Range:** -30 to 70°C

**Operating and Storage Humidity:** 80% maximum relative humidity (non-condensing) from 0 to 50°C.

**Altitude:** Up to 2000 meters.

## 8. CERTIFICATIONS AND COMPLIANCES:

### SAFETY

Red Lion Controls Part Number: G303L00U

UL Recognized Component, File #E179259, UL61010-1, CSA 22.2 No. 61010-1

Recognized to U.S. and Canadian requirements under the Component Recognition Program of Underwriters Laboratories, Inc.

UL Listed, File #E211967, UL61010-1, UL1604, CSA 22.2 No. 61010.1, CSA 22.2 No. 213-M1987

LISTED by Und. Lab. Inc. to U.S. and Canadian safety standards

Type 4X Indoor Enclosure rating (Face only), UL50

IECEE CB Scheme Test Certificate #US/9737/UL

CB Scheme Test Report #E179259-V01-S04

Issued by Underwriters Laboratories Inc.

IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.

IP66 Enclosure rating (Face only), IEC 529

## ELECTROMAGNETIC COMPATIBILITY

Emissions and Immunity to EN 61326: Electrical Equipment for Measurement, Control and Laboratory use.

### Immunity to Industrial Locations:

Electrostatic discharge	EN 61000-4-2	Criterion A 4 kV contact discharge 8 kV air discharge
Electromagnetic RF fields	EN 61000-4-3	Criterion A 10 V/m
Fast transients (burst)	EN 61000-4-4	Criterion A 2 kV power 1 kV signal
Surge	EN 61000-4-5	Criterion B 1 kV L-L, 2 kV L&N-E power
RF conducted interference	EN 61000-4-6	Criterion A 3 V/rms

### Emissions:

Emissions	EN 55011	Class B
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Notes:

1. Criterion A: Normal operation within specified limits.
2. Criterion B: Temporary loss of performance from which the unit self-recovers.

## 9. CONNECTIONS: Compression cage-clamp terminal block.

Wire Gage: 12-30 AWG copper wire

Torque: 5-7 inch-pounds (56-79 N-cm)

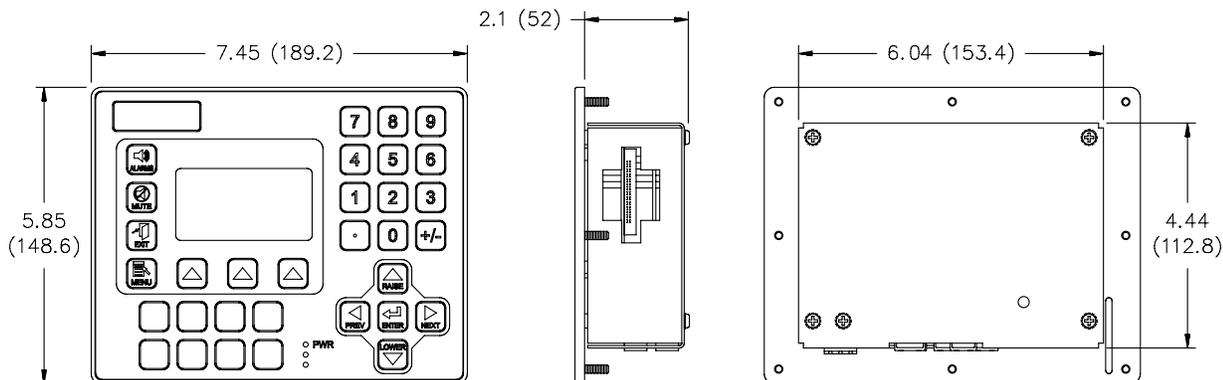
10. **CONSTRUCTION:** Steel rear metal enclosure with NEMA 4X/IP66 for indoor use aluminum front plate when correctly fitted with the gasket provided. Installation Category I, Pollution Degree 2.

11. **MOUNTING REQUIREMENTS:** Maximum panel thickness is 0.25" (6.3 mm). For NEMA 4X/IP66 for indoor use sealing, a steel panel with a minimum thickness of 0.125" (3.17 mm) is recommended.

**Maximum Mounting Stud Torque:** 17 inch-pounds (1.92 N-m)

12. **WEIGHT:** 1.96 lbs (0.89 Kg)

## DIMENSIONS In inches (mm)

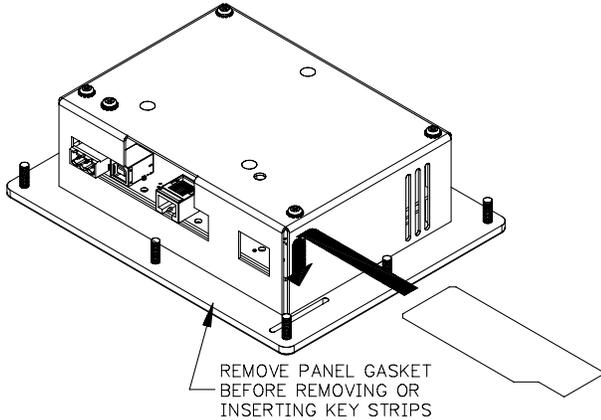


# INSTALLING AND POWERING THE 303

## USER IDENTIFIABLE KEYS

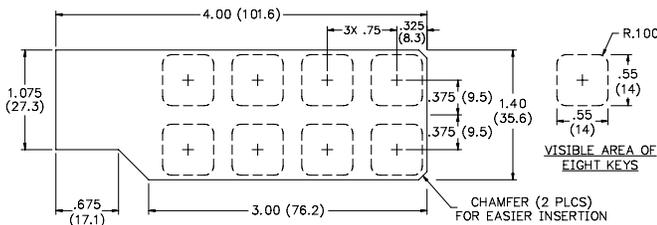
The 303 unit comes with a pre-printed key strip inserted. This key strip is labeled F1 through F8 and corresponds to CTVUE software.

If desired, these keys may be custom labeled for specific functions. The default key strip may be removed and a custom key strip inserted. Each unit is delivered with two sheets of white "Cover 65" paper. This 8½ x 11 paper may be used with most copiers, jet printers, or laser printers.



Custom key strips are made easily using the Adobe Acrobat file available from [www.controltechniques.com](http://www.controltechniques.com) or included with each CTVUE CD. This program allows users to enter custom text and color schemes.

If more customization is needed, a graphics package can be used. The key strip dimensions are as follows.



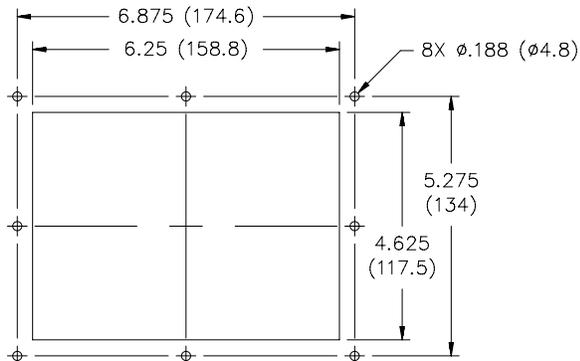
When inserting the key strip into the slot in the 303 panel, start one corner first then slowly insert the strip into place.

*Note: Key strips need to be inserted into the unit before mounting into a panel.*

## MOUNTING INSTRUCTIONS

This operator interface is designed for through-panel mounting. A panel cut-out diagram and a template are provided. Care should be taken to remove any loose material from the mounting cut-out to prevent that material from falling into the operator interface during installation. A gasket is provided to enable sealing to NEMA 4X/IP66 indoor use specification. Install the eight keps nuts provided and tighten evenly for uniform gasket compression.

*Note: tightening the keps nuts beyond a maximum of 17 inch-pounds (1.92 N-m) may cause damage to the front panel.*



All tolerances  $\pm 0.010$ " ( $\pm 0.25$  mm).



ALL NONINCENDIVE CIRCUITS MUST BE WIRED USING DIVISION 2 WIRING METHODS AS SPECIFIED IN ARTICLE 501-4 (b), 502-4 (b), AND 503-3 (b) OF THE NATIONAL ELECTRICAL CODE, NFPA 70 FOR INSTALLATION WITHIN THE UNITED STATES, OR AS SPECIFIED IN SECTION 19-152 OF CANADIAN ELECTRICAL CODE FOR INSTALLATION IN CANADA.

## CONNECTING TO EARTH GROUND

Each 303 has a chassis ground terminal on the back of the unit. Your unit should be connected to earth ground (protective earth).

The chassis ground is not connected to signal common of the unit. Maintaining isolation between earth ground and signal common is not required to operate your unit. But, other equipment connected to this unit may require isolation between signal common and earth ground. *To maintain isolation between signal common and earth ground care must be taken when connections are made to the unit.* For example, a power supply with isolation between its signal common and earth ground must be used. Also, plugging in a USB cable may connect signal common and earth ground.<sup>1</sup>

<sup>1</sup> USB's shield may be connected to earth ground at the host. USB's shield in turn may also be connected to signal common.

## POWER SUPPLY REQUIREMENTS

The 303 requires a 24 VDC power supply rated at 9.5 W. Your unit may draw considerably less than 9.5 W depending upon the options being used. As additional features are used your unit will draw increasing amounts of power.

In any case, it is very important that the power supply is mounted correctly if the unit is to operate reliably. Please take care to observe the following points:

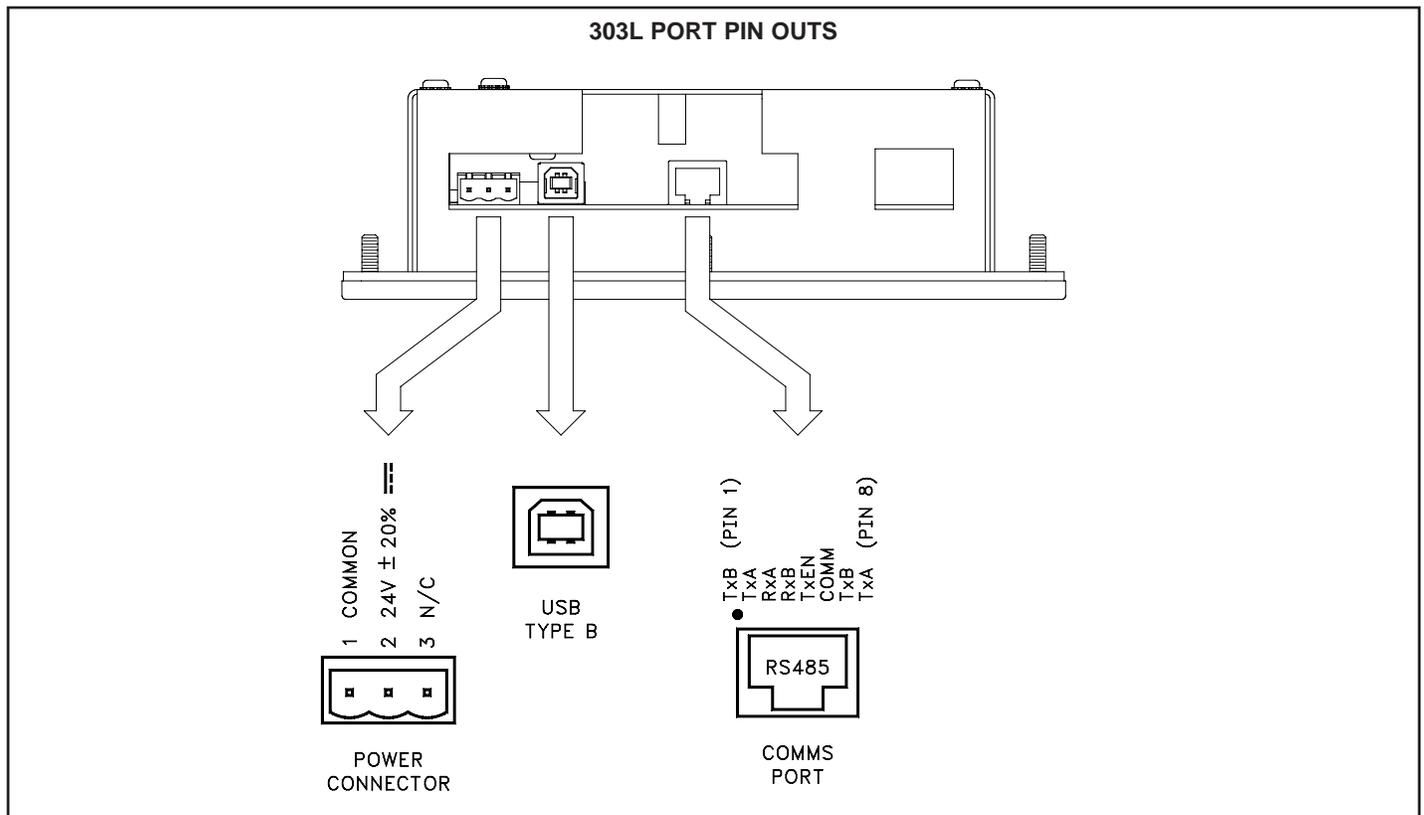
- The power supply must be mounted close to the unit, with usually not more than 6 feet (1.8 m) of cable between the supply and the operator interface. Ideally, the shortest length possible should be used.
- The wire used to connect the operator interface's power supply should be at least 22-gage wire. If a longer cable run is used, a heavier gage wire should be used. The routing of the cable should be kept away from large contactors, inverters, and other devices which may generate significant electrical noise.
- A power supply with a Class 2 or SELV rating is to be used. A Class 2 or SELV power supply provides isolation to accessible circuits from hazardous voltage levels generated by a mains power supply due to single faults. SELV is an acronym for "safety extra-low voltage." Safety extra-low voltage circuits shall exhibit voltages safe to touch both under normal operating conditions and after a single fault, such as a breakdown of a layer of basic insulation or after the failure of a single component has occurred.

# COMMUNICATING WITH THE 303

## CONFIGURING A 303

The 303 is configured using CTVUE software. CTVUE is available as a free download from Control Techniques' website, or it can be ordered on CD. Updates to CTVUE for new features and drivers are posted on the website as they become available. By configuring the 303 using the latest version of CTVUE, you are assured that your unit has the most up to date feature set.

The USB port is connected using a standard USB cable with a Type B connector. The driver needed to use the USB port will be installed with CTVUE.



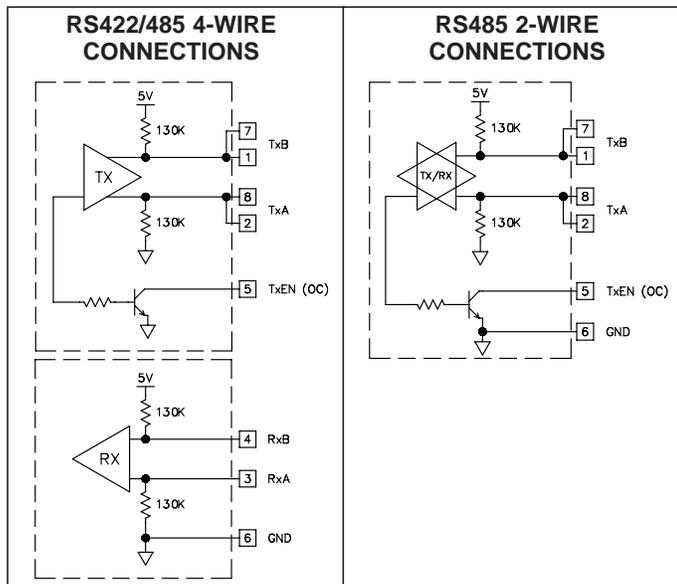
## RS422/485 COMMS PORT

The 303 has one RS422/485 port. This port can be configured to act as either RS422 or RS485.

## DH485 COMMUNICATIONS

The 303's RS422/485 COMMS port can also be used for Allen Bradley DH485 communications.

**WARNING: DO NOT** use a standard DH485 cable to connect this port to Allen Bradley equipment.



## CTVUE to AB SLC 500

Connections			
RJ45: CTVUE	Name	RJ45: A-B	Name
1	TxB	1	A
2	TxA	2	B
3, 8	RxA	-	24V
4, 7	RxB	-	COMM
5	TxEN	5	TxEN
6	COMM	4	SHIELD
4, 7	TxB	-	COMM
3, 8	TxA	-	24V

# SOFTWARE/UNIT OPERATION

## FRONT PANEL LEDS

There are three front panel LEDs. Shown below is the default status of the LEDs.

LED	INDICATION
<b>RED (TOP, LABELED "PWR")</b>	
FLASHING	Unit is in the boot loader, no valid configuration is loaded. <sup>1</sup>
STEADY	Unit is powered and running an application.
<b>YELLOW (MIDDLE)</b>	
NO FUNCTION	
<b>GREEN (BOTTOM)</b>	
FLASHING	A tag is in an alarm state.
STEADY	Valid configuration is loaded and there are no alarms present.

<sup>1</sup> The operator interface is shipped without a configuration. After downloading a configuration, if the light remains in the flashing state continuously, try cycling power. If the LED still continues to flash, try downloading a configuration again.

## CTVUE SOFTWARE

CTVUE software is available as a free download from Control Techniques' website or it can be ordered on a CD, see "Ordering Information" for part number. The latest version of the software is always available from the website, and updating your copy is free.

## KEYPAD

The 303 keypad consists of five unique key types. There are eight legendable keys (refer to "User Legendable Keys" for more information). A five key navigational keypad area. A twelve key numeric keypad with ± and decimal point. Three soft keys for on-screen menu selections. And, four keys labeled ALARMS, MUTE, EXIT, and MENU.

## TROUBLESHOOTING YOUR 303

If for any reason you have trouble operating, connecting, or simply have questions concerning your new 303, contact Control Techniques' technical support. For contact information, refer to the front page of this bulletin for phone and fax numbers.

EMAIL: [info@emersonct.com](mailto:info@emersonct.com)

Web Site: <http://www.emersonct.com>

## BATTERY & TIME KEEPING



WARNING - EXPLOSION HAZARD - THE AREA MUST BE KNOWN TO BE NON-HAZARDOUS BEFORE SERVICING/ REPLACING THE UNIT AND BEFORE INSTALLING OR REMOVING I/O WIRING AND BATTERY.



WARNING - EXPLOSION HAZARD - DO NOT DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN DISCONNECTED AND THE AREA IS KNOWN TO BE NON-HAZARDOUS.

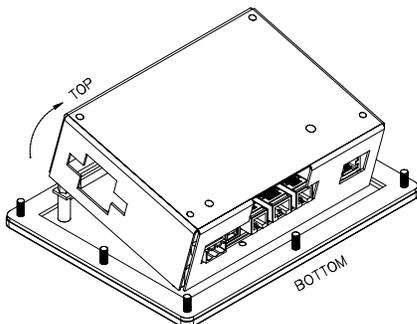
A battery is used to keep time when the unit is without power. Typical accuracy of the 303 time keeping is less than one minute per month drift. The battery of a 303 unit has no affect on the unit's memory as all configurations and data are stored in non-volatile memory.



**CAUTION:** The circuit board contains static sensitive components. Before handling the operator interface without the rear cover attached, discharge static charges from your body by touching a grounded bare metal object. Ideally, handle the operator interface at a static controlled clean workstation. Also, do not touch the surface areas of the circuit board. Dirt, oil, or other contaminants may adversely affect circuit operation.

To change the battery of a 303, remove power, cabling, and then the rear cover of the unit. To remove the cover, remove the four screws designated by the arrows on the rear of the unit. Then, by lifting the top side, hinge the cover, thus providing clearance for the connectors on the bottom side of the PCB as shown in the illustration below. Install in the reverse manner.

Remove the old battery\* from the holder and replace with the new battery. Replace the rear cover, cables, and re-apply power. Using CTVUE or the unit's keypad, enter the correct time and date.



*\* Please note that the old battery must be disposed of in a manner that complies with your local waste regulations. Also, the battery must not be disposed of in fire, or in a manner whereby it may be damaged and its contents come into contact with human skin.*

*The battery used by the 303 is a lithium type CR2025.*

