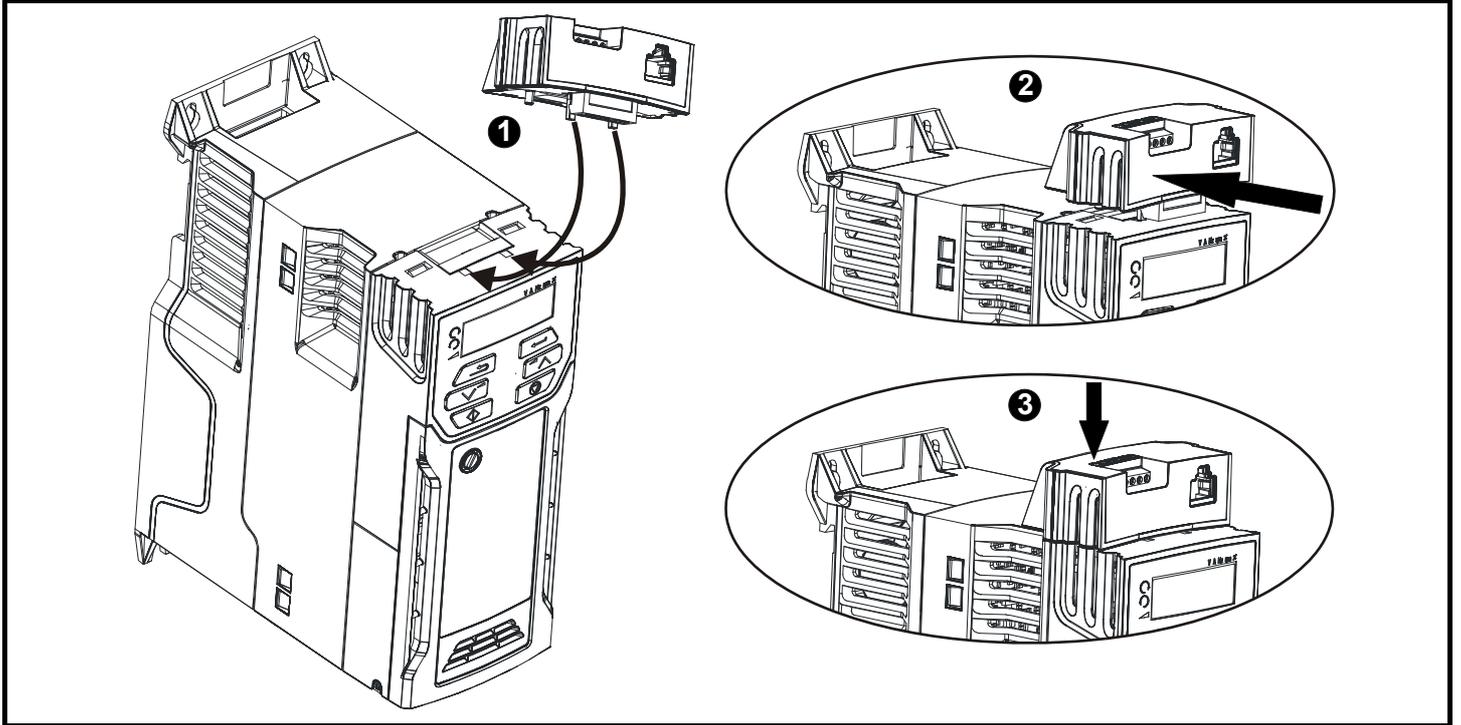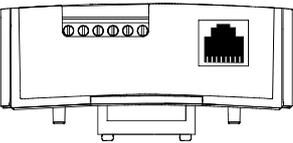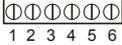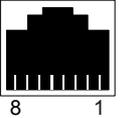# AI-485 Adaptor Installation Sheet

1   Installing the AI-485 Adaptor

The AI-485 Adaptor is a plugable option installed to the top of a drive as shown in Figure 1-1.

Figure 1-1   Mounting the AI-485 Adaptor to the drive (size 2 shown).

Module	Terminal information		
AI-485 Adaptor			

Pin	Function
1	0 V
2	RX\ TX\
3	RX TX
4	120 Ω Termination resistor
5	TX Enable
6	+24 V (100 mA)

Pin	Function
1	120 Ω Termination resistor
2	RX TX
3	0 V
4	+24 V (100 mA)
5	Not connected
6	TX enable
7	RX\ TX\
8	RX\ TX\ (if termination resistors are required, link to pin 1)